

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date:	17.06.21	Job No.:	RD17-682-01	ADR Yes/No:	Y	ADR Date:	17.01.24	ECN #:	17- 593
Product No.:	D212-664			Created By:	Y	Approved By:			
Product Name:	Crosstube Installations			Checked By:	Y				

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	17.06.22	DQA / QA Coord.	Y	PS / ED	17.06.22
Production Planning Man. / Prod. Planner	Y	LL / MP	17.06.22	QC Coordinator	Y	PD	17.06.22
Supply Chain Director / Purchasing	N	RA / CL		Customer Support	Y	SW / LM	17.06.22
Production Engineering Coord.	Y	DD / JFS	17.06.22	Customer Technical Support	Y	MB / ML	17.06.22
Production Engineering Coord.	N	DL		Marketing	Y	WR	17.06.22
Customer Order Processing	N	SL		Prod. Man. Solution Provider	Y	HM	17.06.22

<b>Reason for Change:</b>
Release IIN/ICA for GW increase

<b>Documents Affected:</b>
Release:
IIN-D212-664- Rev. I      D212-664-247 Rev. D
ICA-D212-664 Rev. 10    D412-664-249 Rev. D
D412-664-443 Rev. B    D4381 Rev. B

IF APPLICABLE:    NCR: \_\_\_\_\_    PAR: 16-545 / 17-601    CAR: 16-150    CIR: \_\_\_\_\_    URF: \_\_\_\_\_

PAPERWORK UPDATE



PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	CP	MDL-D212-664 Rev. V	17.06.21
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		17.06.22
12	Update Product Specification Files (Bluefiles)	Y	KJ		17.06.22
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		17.06.22
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		17.06.22
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ	#47	17.06.22
18	Create / Update Change Record Form / Item Card Database	Y	KJ		17.06.22
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		17.06.22
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		17.06.22
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		17.06.22
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		17.06.22
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

<b>Description / Action:</b>
- D212-664-101, D412-664-203/403 now compatible with 12,200 GW of 412EPI (ref. IIN section 1.0)
- D212-664-207 now CHG 004, D412-664-209 now CHG 006, D412-664-403 now CHG 002, D212-664-207B @ CHG004
- D212-664-207, D412-664-209 now have an inspection window (PAR 17-601)
- D412-664-403 now uses a heavy duty center support (PAR 16-545)
- D412-664-305 is a new Cap Assembly Bumper Kit @ CHG 001 for 204 aircraft, uses new D4381-3 Bumper (CAR 16-150)

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_

JUL 06 2017